# TOXIC FREE METALLIZATION PROCESS FOR PLASTIC SURFACES

# SCOPE:

FreeMe is an EU-funded research and innovation project contributing to the development of safe- and sustainable-by-design metallic coatings and engineered surfaces. The FreeMe project aims to eliminate the use of toxic and carcinogenic hexavalent chromium (Cr 6+) and critical raw material palladium (Pd) from the Plating on Plastics (PoP) process, by proposing two safe- and sustainable-by-design approaches for the metallization of polymeric surfaces, based on REACH compliant chemicals.



## **OBJECTIVES:**

- 1. To implement a safe and sustainable by design (SSbD) strategy
- 2. To develop a metallization technology of plastic surfaces based on REACH compliant sprayable UV-curable composite biobased resins.
- 3. To develop Cr 6+ free etching technologies for plastics pre-treatment.
- 4. To develop in-silico techniques (simulation and modelling)
- 5. To develop fast and accurate inspection method for the QC of the process
- 6. To assess the recyclability of coated polymers
- 7. To develop a data driven Decision Support Tool
- 8. To facilitate the acceptance of the new technologies by the market through standardisation activities

#### TECHNOLOGIES:

- ► Sprayable Composites resins process
  - o Preparation of composite resins
  - o Application of composite resins on plastic surfaces
  - o Reduction and metallization steps
- Cr6+ & Pd free metallization processes
  - o Development of novel Cr6+ free surface etching
  - o Development of novel Pd free surface activation processes
  - o Metallization process of polymeric activated surface
- ► Supporting technologies (in silico modelling, in line optical inspection)



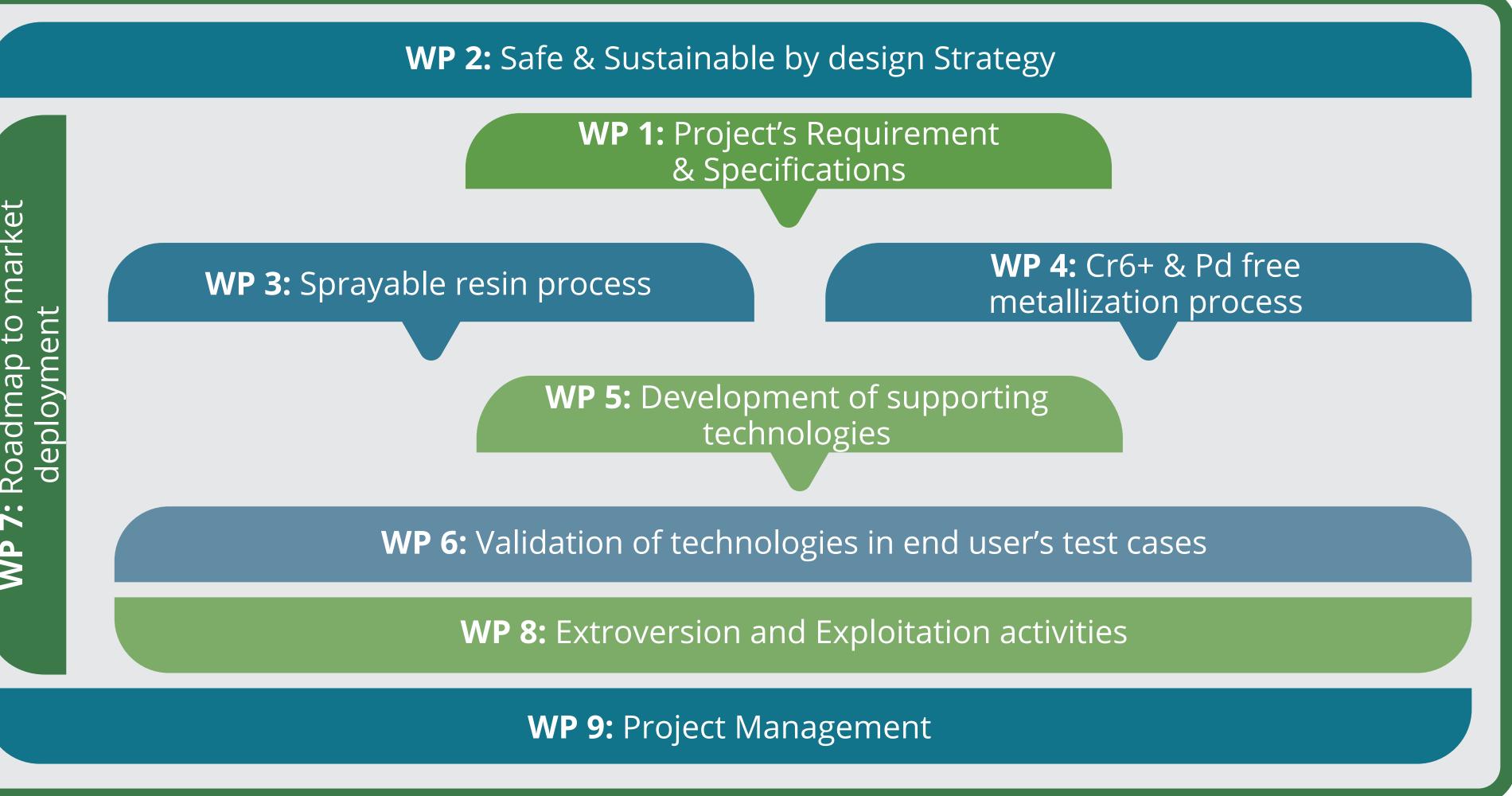




# **END USER APPLICATIONS:**

- ► Automotive: Decorative automotive parts for interior and exterior use
- ► Aerospace: EMI shielding on 3D-printed antenna parts
- ► Home appliances: Applications on washing machine parts





## PROJECT PARTNERS





